



Assembly Video
Aluminum Frame with
Heavy Duty 40oz Vinyl

KURANDA®

PVC & Aluminum Bed Assembly Instructions



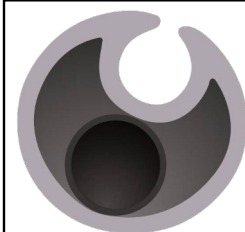
Assembly Video
Walnut PVC Frame
with Cordura Fabric

Parts:

- Fabric mat (Bagged Fabrics have (2) short + (2) long plastic cording)
- Frame Kit - (2) long (2) short rails, (4) legs
- (4) Top Corner brackets & (4) bottom brackets
- (4) Leg Caps. *Aluminum bed has leg caps inserted in legs
- Hardware Kit - (8) 2.5" Screws, (8) Hex Nuts, (8) Split Washers
- Aluminum Bed Only - (4) set screws (shorter pointed screws) for legs

Tools Needed:

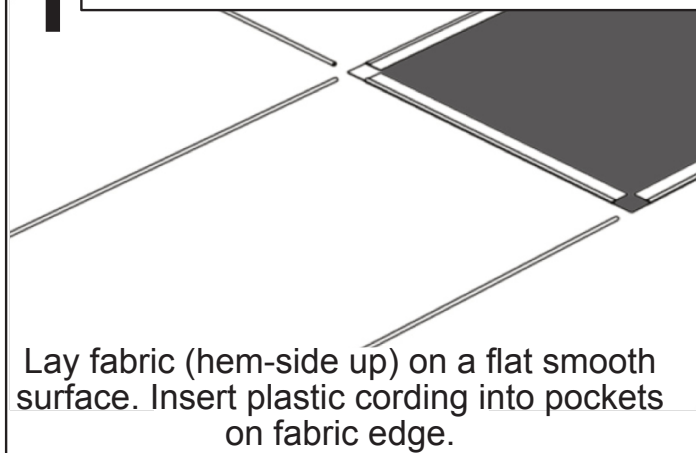
- Phillips head screwdriver or drill
- 7/16" wrench or ratchet
- Protected flat surface



PVC Only - 44" XL and 50" XXL long rails have metal reinforcement rods inside. These rods may shift in transit. Tap rail on the rod if blocking screw hole

1

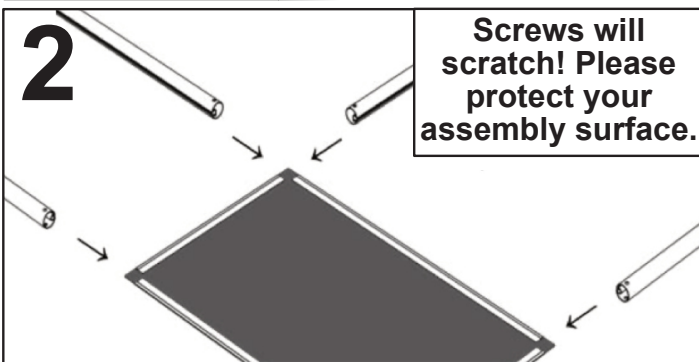
***NOT NEEDED FOR 40oz heavy duty vinyl. Cording already inserted - do not remove**



Lay fabric (hem-side up) on a flat smooth surface. Insert plastic cording into pockets on fabric edge.

2

Screws will scratch! Please protect your assembly surface.



Slide frame rails onto fabric by inserting edge of fabric into channel frame rails until centered. Assemble short rails first, then long rails.

3

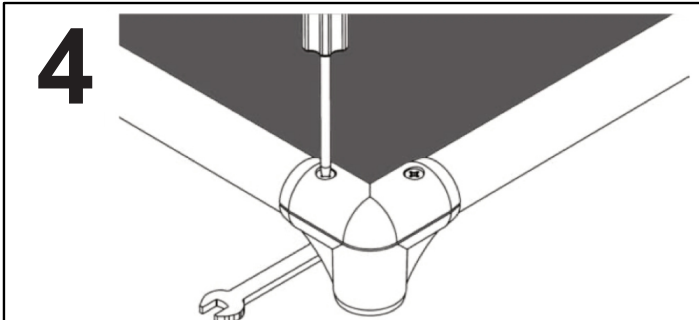
While bed is upside down, position the (4) top corner brackets. Insert screws. Then, place the (4) bottom corner brackets over screws. On each screw, place split washer, then hex nut. Then, **HAND** tighten the nuts on each corner.

Correct Install = Split Washer under nut



Since the fabric does not have much stretch to accommodate your pet's weight, the last corner may require some effort to assemble.

4



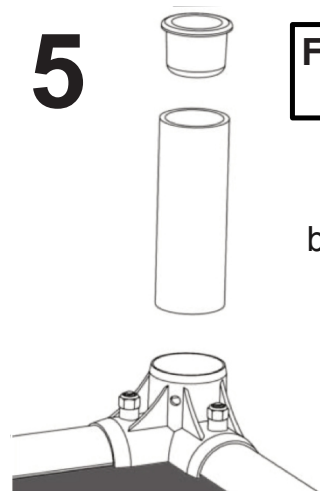
Flip bed face up. Use wrench to fully tighten nuts while holding screw in place with a screwdriver. Move around the bed as you would a car tire. A drill may be used but use caution while tightening to avoid cracking the corner pieces.

5

FOR PVC FRAMED BEDS ONLY

Insert leg cap into bottom end of the leg.

Insert the leg into the bottom corner bracket.



6

FOR ALUMINUM FRAMED BEDS ONLY

Place set screw into set screw hole and tighten until screw is flush against bracket. Drill is recommended

