

Assembly Instructions For All-Aluminum Kuranda Dog Bed

Tools Needed –

#2 Phillips Head Screwdriver

7/16 Wrench or Pliers or Adjustable Wrench

Flat surface on which to work (table preferred)

Parts List-

1 Fabric Mat

4 lengths of Alum slotted pipe (2 long & 2 short)

4 Alum legs, 4 Leg caps

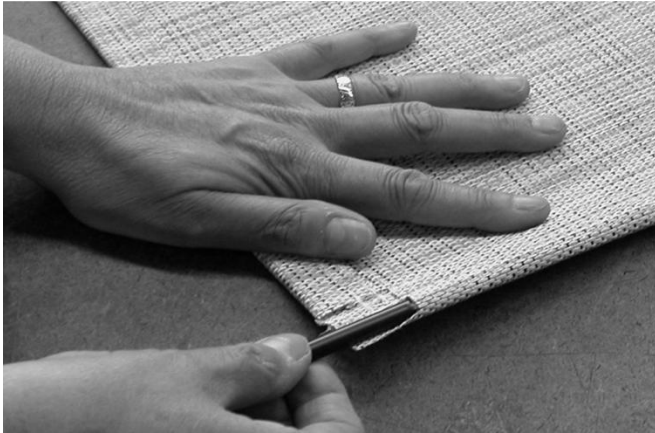
4 top corner brackets & 4 bottom corner brackets

8 machine screws, 8 split washers & 8 nuts

4 set screws for alum leg & bottom corner

4 pieces black plastic cording for the sleeves of the Cordura, Ballistic, & Vinyl Weave fabrics

NOTE: Heat Welded 40oz Vinyl fabrics have the cording already encased in outer edge of fabric.



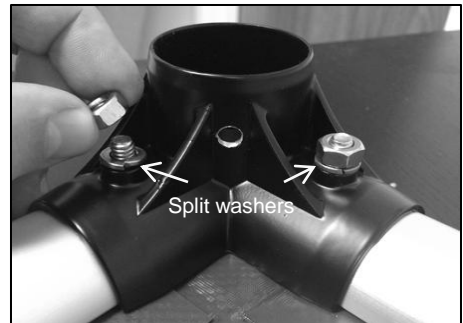
1) Lay fabric flat with underside facing up and insert cording into sleeve. Note that 40oz Vinyl fabric comes with cording in the sleeve.



2) Insert fabric sleeves into the channel on each length of pipe.



3) Continuing to work with the underside of the fabric facing up, position one top corner bracket and insert bolts through bracket and pipe.



4) Place a bottom corner bracket over pipes, insert screws through openings, place split washer over screw, secure with a nut and hand tighten. Insert and secure second screw. Repeat process at each of other three corners.



5) Insert legs into bottom corner. Rotate leg so slot aligns with set screw hole. Secure in place with set screw. This is purposely a tight fit so it will take some effort to fully tighten screws.

6) Turn bed over and fully tighten all screws and nuts.

NOTE: there might be a separation of 1/16" between the top/bottom of the corner. This is intentional to allow the frame to compress and achieve proper stability of the bed.

Leg Set Screws:

Periodically check leg screws so that they do not come out and create an ingestion hazard.

Cleaning Solutions:

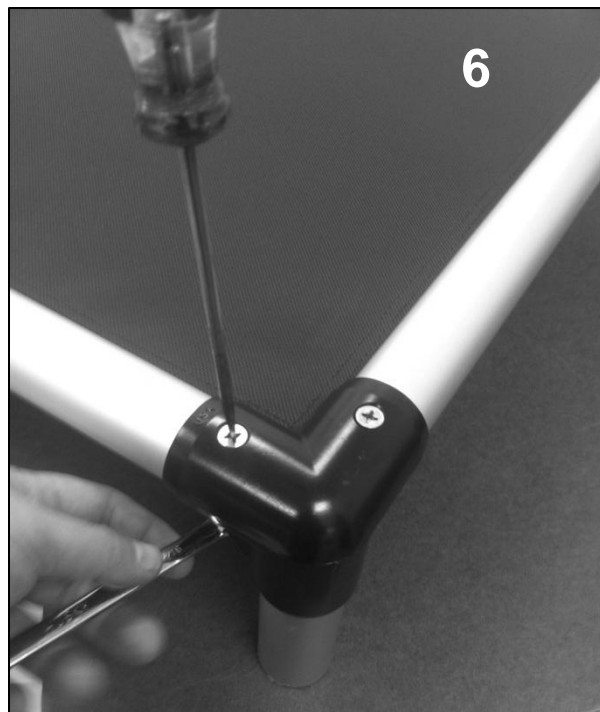
Chlorine based cleaning solutions **will corrode** aluminum. If using a bleach or Chlorinated cleaner, be sure to rinse thoroughly. Corrosion of rails and corner brackets due to caustic cleaners is not covered under Kuranda's "Chewproof" Guarantee.

Kuranda Dog Bed Guarantees:

We guarantee the structural integrity of the frame and fabric of our dog beds for a period of one year from date of purchase. As such Kuranda will replace fabrics and frame parts, including legs and corner fittings, at no charge.

Individual dog owners We will replace frame parts and fabric damaged by purchaser's dog to the point of not being useable at no charge for a period of one year from date of purchase. This warranty includes chewing of legs and corner fittings. Multiple fabric replacements will be handled on a case by case basis.

Boarding kennels, veterinary hospitals, shelters, trainers, and breeders We will replace frame parts damaged by client dogs to the point of not being useable at no charge for a period of one year from date of purchase. This warranty includes chewing of legs and corner fittings. We will replace at no charge Cordura nylon, Ballistic nylon, and 40 oz solid vinyl fabrics for a period of 1 year from date of purchase. We will handle Textilene vinyl weave replacements on a case by case basis.



Returns / Exchanges

Returns / Exchanges are accepted within 60 days of purchase.

Full product credit is provided for returns / exchanges of product in the original packaging. Return shipping costs are the responsibility of the customer.

We understand that it can be hard to determine the right size bed for your dog. If you receive the bed and find it's not the right size for your dog, notify us within 7 days of receiving the bed and you will receive full product credit for your exchange.

For health reasons, Kuranda does not re-sell any fabric, pad or used frame that has been removed from its original packaging. After 7 days, partial product credit is provided for exchanges or return of product that has been removed from original packaging.

Once we receive your return, a product credit will be issued in the original form of payment or as a store credit to be applied to an exchange.

If you have questions, please contact us at 800-752-5308.

Send your return using the shipper of your choice to:

Kuranda USA
796 Cromwell Park Drive
Suite A
Glen Burnie, MD 21061