## **PVC/Aluminum KURANDA Bed Assembly Instructions**

## Parts:

screws. Place

the 4 bottom

corner brackets

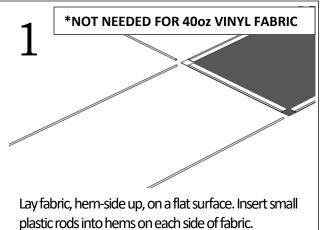
- Fabric mat (+ 2 long, 2 short plastic rods for fabrics \*EXCEPT vinyl)
- slotted rails for frame 2 long/2 short, 4 legs w/insert caps
- 4 Top corner brackets
- 4 Bottom corner brackets
- 8 screws, 8 nuts & split washers (+ 4 screws for aluminum legs only)
- NOTE: 44" XL and 50" XXL PVC rails have reinforcement rods inside

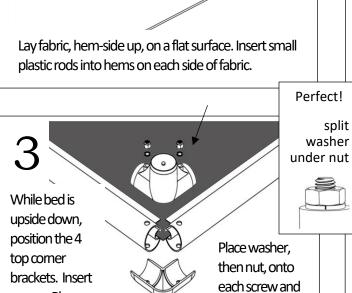
## **Tools Needed:**

- Phillips head screwdriver (powered may be needed)
- 7/16" wrench (or adjustable)
- Protected flat surface (table is ideal)

Screws will scratch! Please

protect your





gently HAND

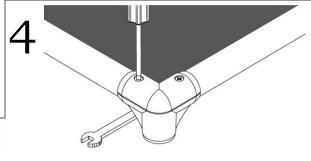
tighten the nuts

for all 4 corners.

Slide FRAME rails onto fabric by inserting edge of fabric into slot inside frame rails until centered.

fabric into slot inside frame rails until centered.

NOTE: Best to start with short rails and end with the long rails. For 44" and 50" PVC beds, a reinforcement rod is inserted for stability and may shift during shipment and can be shifted back safely.



Flip bed face up. Use wrench to tighten nuts while holding screw in place with screwdriver (powered may be needed - use caution while tightening to avoid cracking the corner pieces at the bolt). Move around the bed as you would a car tire.

