

Included Parts



- **(2) Fabrics** - Vinyl comes with cording already inserted - do not remove. Other fabrics come with cording included to be inserted into the sewn channels.
- **(4) Long Rails, (4) Short Rails**
- **(4) Bunk Legs** (size varies based on bed size and are 12.5", 16" or 19")
- **(4) 3.25" Crate Legs, (4) Leg Caps for PVC Legs**
- **(8) Top Corners, (12) Bottom Corners**
- **Hardware Kit:** (8) 2.5" Screws, (8) Hex Nuts, (8) Split Washers, (8) 3" Screws, (8) Lock Nuts (these do not require washers)
- **NOTE:** Additional parts may be included to convert Bunk into (2) Beds)

Tools Needed:

- Phillips Head Screwdriver or can opt to use a drill **NOTE: Use caution to not overtighten screws which may lead to corners cracking.**
- 7/16" Wrench or adjustable ratchet (**adjustable ratchet may make assembly easier**)
- Protected flat surface for work area

Assembly Tips

Be sure to use the correct-length screws with Corner Brackets. Use longer 3" Screws when attaching (2) Bottom Corners together. Use shorter 2.5" Screws when attaching (1) Top Corner and (1) Bottom Corner.

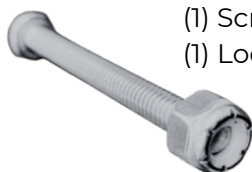


(2) Bottom Corners
[One top-facing, one
bottom-facing corner]
(1) 3" Screw



(1) Top Corner
(1) Bottom Corner
(1) 2.5" Screw

- Lock Nuts have a beige core and do not require a washer.
- Attach Lock Nut to Screw with the beige core facing down, away from the head of the screw.
- Lock Nuts can only be tightened to a certain point - **DO NOT OVERTIGHTEN OR THEY CANNOT BE REMOVED AND MAY RESULT IN PVC CORNERS CRACKING.**
- Correct tightening will leave the end of the bolt flush with the beige nylon locking material on Lock Nuts.

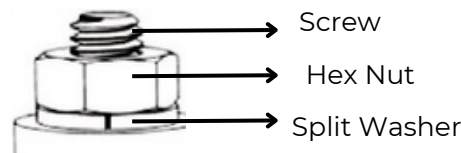


(1) Screw with
(1) Lock Nut



(1) Lock Nut
(image not to
scale)

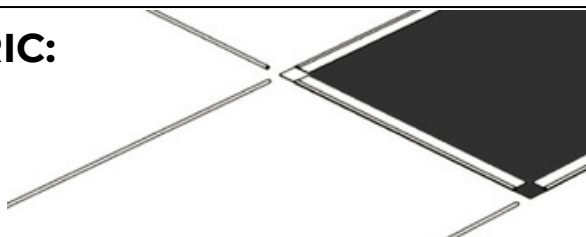
- When adding Split Washer and Hex Nut to screw, be sure the **Washer is UNDER the Nut** for a correct install.



NOTE: Lock Nuts have a beige core, Hex Nuts do not.

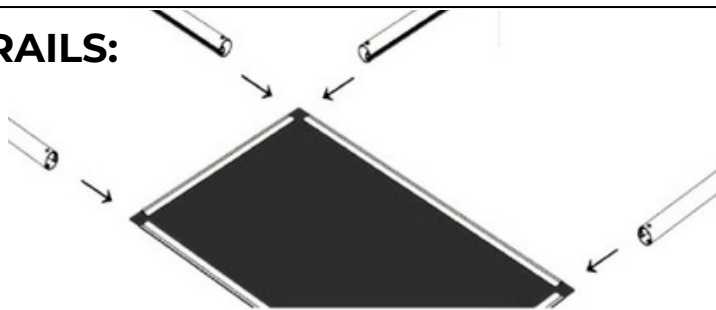
Assembly Instructions

1 FABRIC:



Lay fabric hem side up on a flat, smooth surface. Insert plastic cording into sewn channels on fabric edge. **NOTE:** Not needed for Heavy Duty Vinyl; cording already inserted, do not remove.

2 RAILS:



Slide frame rails onto fabric - insert edge of fabric into channel within rails. Assemble short rails first, then long rails. **Please protect your assembly surface.**

3 BOTTOM BUNK:

While the bed is upside down, position (2) Bottom Corners onto the bed rails & insert 3" (longer) screws.



Line up Bottom Corners like this (see image)

Insert rails into these spaces before inserting screws.

4 BOTTOM BUNK CONTINUED:

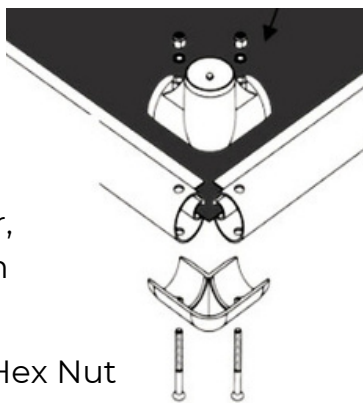
Insert Leg Cap into 3.25" Legs. Place leg into Bottom Corners of the Bottom Bunk (see image to the right).

Place the longer legs on the top-facing corners of the Bottom Bunk. These will attach to the Top Bunk.



5 TOP BUNK:

Assemble Top Bunk by following Steps 1-3. Instead of pairing (2) Bottom Corners together, use (1) Top and (1) Bottom Corner.

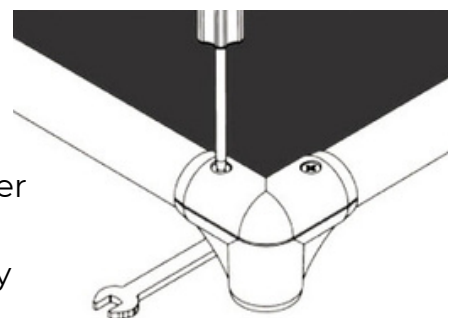


Place Split Washer then Hex Nut on each screw and **HAND** tighten.

6 TOP BUNK CONTINUED:

Flip bed face up. Use wrench and screwdriver to fully tighten nuts - adjustable ratchet may be easier.

A drill may be used but **USE CAUTION** to not overtighten PVC corners to avoid cracking.



7 ATTACH TOP AND BOTTOM BUNKS:

Take the assembled Top Bunk and place onto the uprights on the Bottom Bunk. Be sure both Bunks are securely attached and level.