

Tips:

1. Assemble bed upside down.
2. Affix corners diagonally from each other to help with tension/ease of assembly.
3. Hand tighten hardware during assembly, fully tighten once all pieces are together.
4. **FOR ALUMINUM BEDS:** Can opt to attach leg to bottom bracket before assembling onto the bed for more leverage when inserting set screw.

Metal rod blocking screw hole in rail?

Cross-section of PVC rail



PVC ONLY:

44x27 & 50x36 PVC long rails have metal reinforcement rods inside. These may shift in transit. Tap rail firmly if rod is blocking screw hole in rail.

Tools Needed:

- Phillips Head Screwdriver or **Drill (recommended for ease of assembly)**
- 7/16" wrench or ratchet (**adjustable ratchet may make assembly easier**)
- Protected flat surface for work area

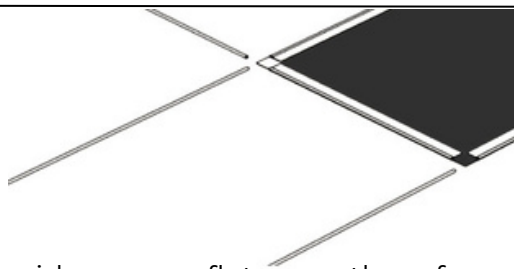
Included Parts

- **Fabric:** (Bagged fabrics have (2) Short (2) Long plastic cording pieces, Heavy Duty Vinyl has cording already inserted during manufacturing)
- **Frame Kit:** (2) Long (2) Short Rails (4) Legs (4) Top Corner Brackets (4) Bottom Corner Brackets
- **Leg Caps:** (4) Leg Caps ***Aluminum Bed leg caps come inserted in the legs***
- **Hardware Kit:** (8) 2.5" Screws (8) Hex Nuts (8) Split Washer
- ***Aluminum Bed Kit also includes (4) Set Screws (shorter, pointed screws for legs)***



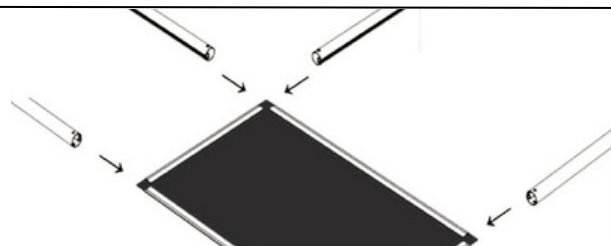
Scan QR Code
for Dog Bed
Assembly
Video

1



Lay fabric hem side up on a flat, smooth surface. Insert plastic cording into sewn channels on fabric edge. **NOTE: Not needed for Heavy Duty Vinyl; cording already inserted, do not remove.**

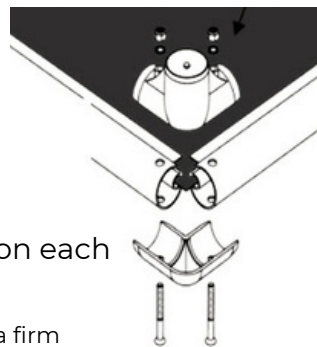
2



Slide frame rails onto fabric - insert edge of fabric into channel within rails. Assemble short rails first, then long rails. **Please be sure to protect your assembly surface.**

3

While the bed is upside down, position Top Corner Brackets & insert screws. Then place Bottom Corner Brackets over screws.



Place Split Washer then Hex Nut on each screw and **HAND** tighten.

Note: Fabric is meant to be taut to provide a firm sleeping area for your pet. The last corner may require some effort to assemble.

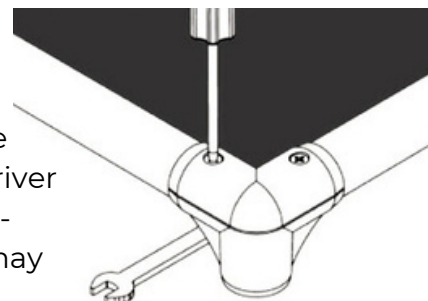
Please see TIP #2 to aid in assembly. See TIP #4 for alternate assembly option for aluminum beds.

Correct Install:
Split Washer
UNDER
Hex Nut



4

Flip bed face up. Use wrench and screwdriver to fully tighten nuts - adjustable ratchet may be easier.



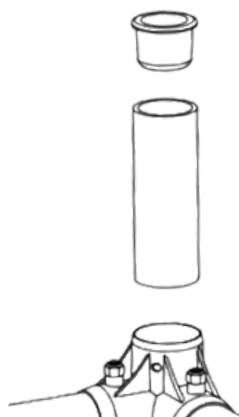
A drill may be used but **USE CAUTION** to not overtighten PVC corners to avoid cracking.

5

FOR PVC FRAME BEDS ONLY

Insert leg cap into bottom of the leg.

Insert leg into the bottom corner bracket.



6

FOR ALUMINUM FRAME BEDS ONLY

(This step is not applicable if you followed Tip #4).

Place set screw & tighten until screw is flush against bracket. Drill is recommended. Apply some force, pushing into to screw while drilling so as not to strip screws.

