

Easy Assembly Instructions For Kuranda Bed

Tools Needed – Phillips Head Screwdriver, 7/16 Wrench or Pliers or Adjustable Wrench. Flat surface to work on (table preferred)

Parts List-

1 Fabric Mat
4 lengths of PVC or Alum slotted pipe (2 long & 2 short)
4 PVC or Alum legs
4 top corners – 4 bottom corners
4 leg caps, 8 machine screws & 8 locknuts
4 pieces white plastic cording (shipped inside bed frame, for Cordura, Ballistic, & Vinyl Weave fabrics)

NOTE: Heat welded fabrics have the cording already encased in outer edge of fabric.
50 x 35 & 44 x 27 size beds utilize metal reinforcing pipes which are inside the long side pipe.



3 Working from underneath, position one top corner fitting and insert bolt through fitting and pipe. Place a bottom fitting in position, secure with a lock nut and hand tighten. Insert and secure second bolt. Repeat process at other three corners.

44 x 27 & 50 x 35 beds have reinforcing pipes that may shift inside frame during shipping and block a bolt hole. Tap frame on floor or use a hammer & screwdriver to center the pipe between holes.



1 Lay fabric flat with underside facing up and insert cording into sleeves. See note above for new heat welded fabrics.



2 Insert fabric sleeves into the channel on each length of pipe.



4 Place rubber caps on legs and insert legs into corners. Turn bed over and tighten each bolt and nut on each corner. NOTE: TIGHTEN PROPERLY – correct tightening will leave end of bolt flush with the nuts' white nylon locking material. INSUFFICIENT OR OVER TIGHTENING OF THE CORNERS MAY RESULT IN CRACKING.

Kuranda Dog Bed Guarantees:

We guarantee the structural integrity of the frame and fabric of our dog beds for a period of one year from date of purchase. As such Kuranda will replace fabrics and frame parts, including legs and corner fittings, at no charge.

Individual dog owners We will replace frame parts and fabric damaged by purchaser's dog to the point of not being useable at no charge for a period of one year from date of purchase. This warranty includes chewing of legs and corner fittings. Multiple fabric replacements will be handled on a case by case basis.

Boarding kennels, veterinary hospitals, shelters, trainers, and breeders We will replace frame parts damaged by client dogs to the point of not being useable at no charge for a period of one year from date of purchase. This warranty includes chewing of legs and corner fittings. We will replace at no charge Cordura nylon, Ballistic nylon, and 40 oz solid vinyl fabrics for a period of 1 year from date of purchase. We will handle Textilene vinyl weave replacements on a case by case basis.

Please call us if you have any questions 800-752-5308 or 410-761-9551

Product Advisory (on PVC corners only, Aluminum corners not included)

Please be aware that we have found that over tightening the screws on the corners of the beds (even by just one or two full threads) can cause enough added stress that the corner pieces may fail. To maximize the life of the corner fittings, the screw should be flush with or slightly inside the nylon locking material in the nut. If you have any questions, please feel free to contact us by return email, or our toll free phone number. 1-800-752-5308.



Figure 1.
Correctly tightened.
Screw is flush with nylon
locking material



Figure 2.
Incorrect - too tight.
Screw extends beyond edge
of nut.